

## **BIO SENSOR LED**

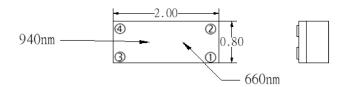
P/N: RAU-3460-S000



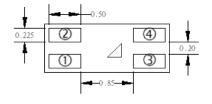
### Feature

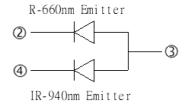


- High Brightness in small SMD package (L x W x H): 2.0 x 0.8 x 0.6 mm
- Environmental friendly; RoHS compliance
- Compatible with reflow soldering.
- High density Infared Red / Red emitter
- JEDEC MSL 2a





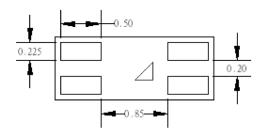




Unit: mm

Tolerance :±0.1mm

## ■ Recommend Soldering Pad Layout







Parameter	Symbol	Condition	Min.	Typical	Max.	Unit
Forward Voltage	$V_{F}$	$I_F = 20 \text{mA}$		1.4	1.8	$\vee$
Luminous Flux	Ф٧	$I_F = 20 \text{mA}$	2.0	3	-	mW/sr
Wavelength	Wp	$I_F = 20 \text{mA}$	935		945	nm
View Angle	θ	$I_F = 20 \text{mA}$	-	120	-	deg
Thermal Resistance	$R_{th}$	$I_F = 20 \text{mA}$	-	TBD	-	°C/W

Notes: Optical and electronical testing condition is based on 50ms pulse.

#### DR <660nm>

Parameter	Symbol	Condition	Min.	Typical	Max.	Unit
Forward Voltage	$V_{F}$	$I_F = 20 \text{mA}$		2.0	2.4	V
Luminous Flux	Ф٧	$I_F = 20 \text{mA}$	3.6	4.5	-	mW/sr
Wavelength	Wp	$I_F = 20 \text{mA}$	655		665	nm
View Angle	θ	$I_F = 20 \text{mA}$	-	120	-	deg
Thermal Resistance	$R_{th}$	$I_F = 20 \text{mA}$	-	TBD	-	°C/W

Notes: Optical and electronical testing condition is based on 50ms pulse.

# Absolute Maximum Ratings

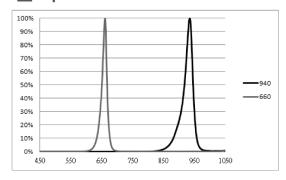
Parameter	Symbol	Color	Value	Unit	
DC Forward Current <sup>(1)</sup>	I <sub>F</sub>	IR(940nm)	120	mA	
		R(660nm)	60		
Pulse Forward Current <sup>(2)</sup>	I <sub>FP</sub>	IR(940nm)	200	mA	
		R(660nm)	120		
Power Dissipation (Pulse Mode)	Pd	IR(940nm)	0.6	W	
		R(660nm)	0.6	V V	
Storage Temperature	Ts		-40 ~ 100	°C	
Operation Temperature	$T_{opr}$		-40 ~ 85	°C	
Junction Temperature	$T_J$		115	°C	
Soldering Temperature			260 (5sec)	°C	

- Operating temperature has to be controlled under junction temperature limitation. (1)
- (2) $I_{\text{FP}}$  shall be applied under conditions as max duration time 400ms and 1/10 duty cycle.
- Reliability tests are based on MCPCB.

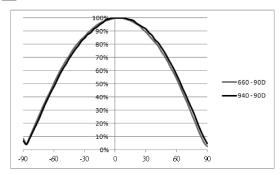






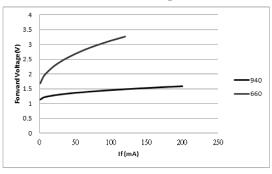


## ■ Radiation Pattern



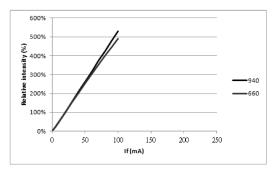
## Forward Current

vs. Forward Voltage



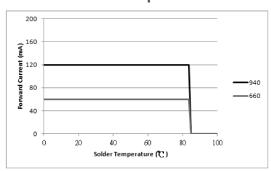
#### **■** Forward Current

## vs. Relative Luminous Flux



# Allowable Forward Current

### vs. Ambient Temperature



## **Soldering Notice and Conditions**

- When soldering LEDs,
- Do not solder/reflow the same LED over two times.
- Recommend soldering conditions: Hand soldering: 300 °C max , 3 sec. max. Reflow soldering: Pre-heat 180 °C max , 180 sec. max. Peak 260 °C max , 5 sec. max.
- Reflow temperature profile as below: (lead-free solder)

